

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** Glacier Welding Solutions Ltd

**The Unit:** N/A

**Located in:** Glasgow

**is certified for the product(s):**

Fabrication, welding and high nickel alloy weld overlay of carbon manganese and low alloy components and fabrication and welding of stainless steel components for use in oil and gas industries

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 120054/GB – Rev. 3

**First Issue date:** 17/04/2012

**Current issue date:** 30/06/2022

**Date of expiry:** 29/06/2027

**ANBCC Governing Board Representative**

Julio Tolaini

**Scheme Manager**

Emma Freckingham

TWI Certification Ltd, United Kingdom



This certificate is subject to the rules established by EWF for the certification of Companies

# EWF Manufacturer Certification System

## SCHEDULE

Schedule Revision Date 30/06/2022 Rev. 4

Related to Certificate Number 120054/GB Rev. 3

**Product/Construction standard(s)**

API 6A / ISO 10423 / NACE MR-0175 / NORSOK M-101 / NORSOK M-601

**Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)**

ASME IX

**Welding Process(es) (EN ISO 4063)**

MMA (111) / TIG (141)

**Parent Material Group(s) (CEN ISO/TR 15608)**

Group 1 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

**Responsible Welding Coordination Personnel**

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	B Simple, European / International Welding Specialist	Welding Engineer	Comprehensive

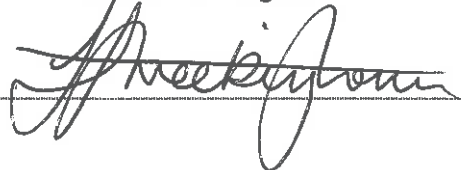
ANBCC Governing Board Representative

Julio Tolaini



Scheme Manager

Emma Freckingham





# INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834



**Company:** Glacier Welding Solutions Ltd

**The Unit:** N/A

**Located in:** Glasgow

is certified in accordance with

## BS EN ISO 3834 Part 2

**For the product(s):** Fabrication, welding and high nickel alloy weld overlay of carbon manganese and low alloy components and fabrication and welding of stainless steel components for use in oil and gas industries

with the scope of work stated in the attached Schedule

**Certificate number and revision status:** 120051/GB – Rev. 3

**First issue date:** 17/04/2012

**Current issue date:** 30/06/2022

**Date of expiry:** 29/06/2027

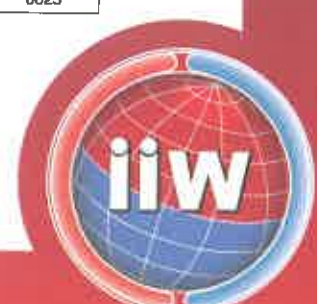
**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Emma Freckingham

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW  
for the certification of Companies





# IIW Manufacturer Certification Scheme

## SCHEDULE

Schedule Revision Date 30/06/2022 Rev. 3

Related to Certificate Number 120054/GB Rev. 3

**Product/Construction standard(s)**

API 6A / ISO 10423 / NACE MR-0175 / Norsok M-101 / Norsok M-601

**Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)**

ASME IX

**Welding Process(es) (ISO 4063)**

MMA (111) / TIG (141)

**Parent Material Group(s) (ISO/TR 15608)**

Group 1 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

**Responsible Welding Coordination Personnel**

Name (Qualification)	Job Title	Technical knowledge
B Sempole, European / International Welding Sepcialist	Welding Engineer	Comprehensive

ANBCC Governing Board Representative  
Julio Tolaini

Scheme Manager  
Emma Breckingham



The standards and documents referred in the certificate and schedule are those valid at the time of certification



# TWI Certification Ltd Welding Fabricator Certification Scheme

Registration Number 120054/GB Rev 2

*This is to Certify that*

## **Glacier Welding Solutions Ltd**

*has been assessed in accordance with the  
Rules of the scheme in respect of their control  
of welding operations involved in the manufacture of:*

***Fabrication, welding and high nickel alloy weld overlay  
of carbon manganese and low alloy components and  
fabrication and welding of stainless steel components  
for use in oil and gas industries***

*as shown on the attached Schedule*

*The Company's Welding Management System  
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Chairman  
Certification Management Board

*Full details are held on the TWI register of Certified Companies*

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



## Schedule

*Glacier Welding Solutions Ltd  
Unit 603 Clyde Gateway East  
London Road  
Glasgow  
G32 8RH*

*Registration Number 120054/GB  
Issue 4  
Valid: 30 June 2022 to 29 June 2027  
(subject to satisfactory periodic surveillance)*

### **Product range:**

*Fabrication, welding and high nickel alloy weld overlay of carbon manganese and low alloy components and fabrication and welding of stainless steel components for use in oil and gas industries.*

### **Materials**

*Group 1 Carbon steels  
Group 3 Quenched and tempered steels  
Group 5 Cr-Mo steels  
Group 7 Ferritic stainless steels  
Group 8 Austenitic stainless steels  
Group 10 Austenitic ferritic stainless steels  
Group 11 Steels covered by group 1 except  $0.25\% < C \leq 0.85\%$*

Chairman  
Certification Management Board

Scheme Manager